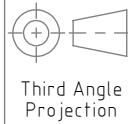


68	Seal Ring	02	PA66-GF	Nylon
12	Loose Rib	01	GCr15-GB/T18254	
04	Needle Roller(Ø1.5x 9.8)	25	GCr15-GB/T18254	
02	Shaft	01	20CrMo-GB/T3077	
01	Outer Ring	01	GCr15-GB/T18254	
No.	Name	Qty	Material	Attention

Notes:
 1. Rated Load: 7 KN Cor=9.27 KN
 2. Radial internal clearance:0.020-0.045mm
 3. Bearing surfce Black oxidation
 4. Grease:shell Grease
 5. Shape location Tolerance should be to current standard.

Units are in Inches
 ASME Y14.5
 X.X ± 0.040
 X.XX ± 0.015
 X.XXX ± 0.005
 X.XXXX ± 0.0005



State: Approval Pending QTY: Scale: 2:1
 Material: -
 Finish: -

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	Date	Name
Drawn	2016/10/28	SD
Check	-	-
Aprv	-	-

Hardness: - HRC
 Name / Title: STUD TYPE TRACK ROLLER BEARING
 Mat'l Dims: CCF 3/4 SB-

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Department

Description: -
 Machine Name: - Machine No: -
 Tool Name: - Tool No: -

-	-	-	-	-
-	-	-	-	-
+	-	Initial Release	-	-
Rev	ECN	Description	Date	Name



Drawing Number: 0009202700
 SAP Part Number: -
 Replacement for: - Replaced by: -

Sheet Size
 ANSI A
 1 of 1